

# Work Order ID 60189

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**Item ID:** D350-607-511  
**Revision ID:** PRELIM  
**Item Name:** Quick Release Basket Mounting Installation  
**Start Date:** 6/28/10 **Start Qty:** 1.00  
**Required Date:** 6/28/10 **Req'd Qty:** 1.00  
**Reference:**

Accept

Setup Start

Stop

**Cust Item ID:**

**Customer:**

**Approvals:** **Process Plan:**  
**QC:**

**Date:**  
**Date:**

**Tooling:**  
**SPC (Y/N):**

**Date:**  
**Date:**

**Run Start**  
**Stop**

**Sequence ID/  
Work Center ID**

**Operation  
Description**

**Set Up/  
Run Hours**

**Tool ID Tool # Plan Accept Reject Reject Insp.**  
**Code Qty Qty Number Stamp**

Draw Nbr	Revision Nbr
D350-607-3	PA1

100

0.00



DOCUMENT CONTROL

DC

**Memo**

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-511 CHG001

140

Pick Kit

0.00



Packaging

**Memo**

0.00

Packaging

150

QC4- 100% Inspect kits for completeness

0.00



QC

**Memo**

0.00

Quality Control

10 06 28

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Item ID: D350-607-511

Revision ID: PRELIM

Item Name: Quick Release Basket Mounting Installation

Start Date: 6/28/10 Start Qty: 1.00

Required Date: 6/28/10 Req'd Qty: 1.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

160



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D350-607-511  
Location: \_\_\_\_\_

170



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

POSITIVE RECALL  
EFFECTIVE 10/26/25 AUTH DATE 10/26/25  
RELEASED 10/26/25  
RD 1308 JULY  
A 350-607-545 # 60186  
mf  
10-7-23

# Picklist Print

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Work Order ID: 60189

Parent Item: D350-607-511

Parent Item Name: Quick Release Basket Mounting Installation






Start Date: 6/28/10

Required Date: 6/28/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3910-3  Crosstube Lug		Manufactured	No				Each	18.0000	4	4			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				st507				18					
					58549			18					
D3984  Rubber Extrusion, Crosstube		Manufactured	No				f	456.6893	0.25	2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST408				456.6893					
					53707			456.6893					
8t 3.00" LONG D4148-041  Crosstube Lug Assembly, Fwd		Manufactured	No				Each	0.0000	1	1			
D4149-041  Crosstube Lug Assembly, Aft		Manufactured	No				Each	0.0000	1	1			
AN4-14A  Bolt		Purchased	No				Each	260.0000	16	16			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST357				244					
					114752			244					
				ST358				16					
					113359			16					

4 100628

2 100628

2 100628

100628

100628

16 100628

# Picklist Print

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Work Order ID: 60189

Parent Item: D350-607-511

Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 6/28/10

Required Date: 6/28/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

Each

2,771.000

16

16



Nut

Location

Loc Qty

Loc Code

ST300

2771

113422

68

114523

28

114718

675

114784

2000

16

~~16~~ 100628

NAS1149F0432P

Purchased

No

Each

438.0000

32

32



Washer

Location

Loc Qty

Loc Code

ST275

438

112940

92

114405

1

114576

10

114718

335

32

~~32~~ 100628

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Shop Packet Print

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## 4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-541 (Standard Basket)	80.7 lb 36.6 kg	± 49.1 in ± 1.25 m	± 3962 in-lb ± 45.8 m-k-g	135 in 3.43 m	10895 in-lb 125.5 m-k-g
D350-607-543 (Lightweight Basket)	65.7 lb 29.8 kg	± 49.1 in ± 1.25 m	± 3226 in-lb ± 37.3 m-k-g	135 in 3.43 m	8870 in-lb 102.2 m-k-g
D350-607-545 (Standard Basket)	58.7 lb 26.2 kg	± 49.1 in ± 1.25m	± 2882 in-lb ± 32.8 m-k-g	135 in 3.43 m	7925 in-lb 89.9 m-k-g
D350-607-547 (Lightweight Basket)	47.7 lb 21.6 kg	± 49.1 in ± 1.25 m	± 2342 in-lb ± 27.0 m-k-g	135 in 3.43 m	6440 in-lb 74.1 m-k-g
D350-607-511 (Quick Release Basket Mounting Kit)	7.2 lb 3.3 kg	± 36.9 in ± 0.94 m	± 266 in-lb ± 3.1 m-k-g	135 in 3.43 m	972 in-lb 11.3 m-k-g

## 5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				4	4	D3910-3	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		1	D4085-3	PLACARD-INSTRUCTIONS
1					1	D4086-200	PLACARD, MAX LOAD
	1				1	D4086-215	PLACARD, MAX LOAD
		1			1	D4086-220	PLACARD, MAX LOAD
			1		1	D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
6	6	6	6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	16	22	MS21042L4	NUT (OR MS21042-4)
1	1	1	1		1	MS24665-151	COTTER PIN
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	32	44	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER

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Revision: A  
Date: 10.06.28